

SXT SERIES HANDGUARD

ASSEMBLY INSTRUCTIONS



Includes:

- SXT Series Handguard
- SXT Proprietary Barrel Nut
- Barrel Nut Wrench
- 9/64" Hex Wrench
- 5/64" Hex Wrench

Always make sure your rifle is unloaded and clear before beginning assembly and installation of the SXT Series Handguard.

- 1. Remove** existing handguard, gas tube and gas block if present.
- 2. Torque** Samson Barrel Nut to receiver with provided barrel nut wrench.
- 3. Reinstall** gas block and gas tube per manufacturer's instructions.
- 4. Mount** SXT Handguard by sliding it over barrel, gas block, and gas tube assembly onto the barrel nut until handguard bottoms out on receiver face.

See installation WARNINGS before proceeding to Step 5.

- 5. Tighten** the two #8-32 clamp screws on the handguard using provided 1/8" Hex Wrench until clamp contacts barrel nut. Tighten bottom clamp screw with 1/16" Hex Wrench until tight.

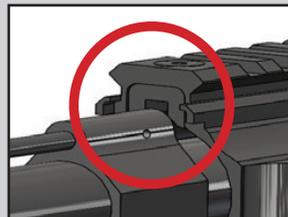
Return to the front and rear screws and finish tightening.



WARNINGS

Handguard Fitment

If handguard does not fit over gas block, remove bias block from handguard by removing the #8-32 3/8" flat head socket cap screw from the top of the handguard at the rear most Picatinny lug.



Once the bias block is removed, the handguard will slide over the gas block and the bias block can be reinstalled before moving to step 5.

Anti-rotation Tabs

If the anti-rotation tabs prevent the handguard from fitting around the upper receiver, a minimal amount of filing on the inside of the anti-rotation tabs may be required.

